

must ship July 30

Work Order ID 60790

Thursday, July 22, 2010 1:34:05 PM



Page 1

Item ID: D4149-5

Accept



Setup

Start



Revision ID:

Stop



Item Name: Eyebolt Stud

Start Date: 7/22/2010 Start Qty: 4.00



Required Date: 7/29/2010 Req'd Qty: 4.00



Reference:

Cust Item ID:

Customer:

Approvals: Process Plan:



Date: 10/7/22 Tooling:

QC:

Date: SPC (Y/N):

Date:

Run

Start



Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4149	PA1								

100



0.00

Doosan

Doosan Lathe

Memo

0.00

turn as per dwg and folio FA950
DWG REV: B
FOLIO REV: N/A

SL 10/07/24 H

110



0.00

QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

SL 10/07/24

H

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60790

Thursday, July 22, 2010 1:34:05 PM



Page 2

Item ID: D4149-5

Revision ID:

Item Name: Eyebolt Stud

Start Date: 7/22/2010

Start Qty: 4.00

Accept



Setup Start



Stop



Required Date: 7/29/2010

Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

DSR 10/6/25

4 8

150



Packaging

Packaging

Identify as per dwg & Stock Location: 5414
(GA)

0.00

Memo

0.00

10/7/26 SJ (4)

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/07/26 SJ
(4)

10/10/26 SJ
(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, July 22, 2010 1:34:09 PM

Work Order ID: 60790

Parent Item: D4J49-5

Parent Item Name: Eyebolt Stud



Page 1

Start Date: 7/22/2010
Start Qty: 4.00

Required Date: 7/29/2010
Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	60790
Description: eyebolt stud	Part Number:	AH149-5
Inspection Dwg: A4149 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	<i>JL</i>	Audited by:	<i>DJH</i>	Prototype Approval:	N/A
Date:	10/07/24	Date:	10/07/25	Date:	N/A
Rev	Date	Change		Revised by	Approved
A		New Issue		KJ/JLM	

8

7

6

5

4

3

2

1

D

SHOP COPY

RETURN TO

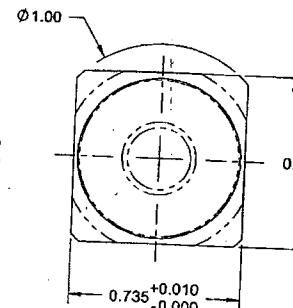
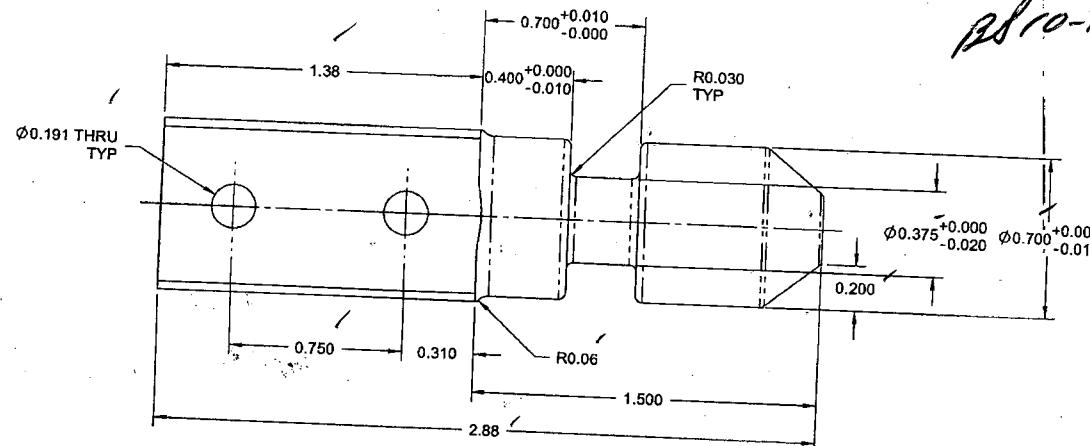
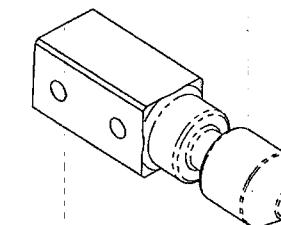
ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 60790*2810-7-22*

△ D4149-5 EYEBOLT STUD

X4

RELEASED
2010-07-16
MM

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A276 OR A582
REF DART SPEC MS304B OR MS303B
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4149-5" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.33 lbs.

8

7

6

5

4

3

2

1

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD
DRAWN	<i>[Signature]</i>	HAWKSLEY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	REV. B
MFG. APPR.	<i>[Signature]</i>	SHEET 5 OF 5
APPROVED	<i>[Signature]</i>	TITLE
DE APPR.	<i>[Signature]</i>	SCALE
DATE	10.07.05	NTS

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D4149-5
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